

Work Order ID 64210

Tuesday, November 30, 2010 11:37:03 AM

Page 1

Item ID: D206-781-341KIV

Accept

Setup Start

Revision ID:

Stop

Item Name: Crew Cabin Overhead - Ivory

Start Date: 11/30/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D407-781-4

A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-341KIV
CHG001

Sulaloy

OK for BG 10/12/08

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PO 11/01/08 (3)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Sulaloy

(x3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-781-341KIV

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Start Date: 11/30/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 3.00

Customer:

Reference:

Run Start

Approvals: Process Plan: Date: Tooling: Date:

Stop

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-341KIV Location: _____ PPP Rev: <u>01A FT</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/01/04 (3)

11/01/05
MF
11-01-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Tuesday, November 30, 2010 11:37:02 AM

Work Order ID: 64210



Parent Item: D206-781-341KIV



Parent Item Name: Crew Cabin Overhead - Ivory

Start Date: 11/30/2010

Required Date: 12/14/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev. A New Issue 10/11/25 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4116-1KIV		Manufactured	No			110	Each	0.0000	1	3			
										64211			
Panel w/Rotor Brake													
NAS388-6-8P		Purchased	No			110	Each	67.0000	4	12			
Screw													
<div> <div>Location</div> <div>ST278</div> <div>113470</div> </div> <div> <div>Loc Qty</div> <div>67</div> <div>67</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
NAS391B6P		Purchased	No			110	Each	125.0000	4	12			
Washer													
<div> <div>Location</div> <div>ST278</div> <div>112616</div> <div>115589</div> </div> <div> <div>Loc Qty</div> <div>125</div> <div>25</div> <div>100</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													

1113470

11/01/03 (3)

1112616

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

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Accept
Qty

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Draw Nbr

Revision Nbr

IIN-D407-781-4

A

0.00

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-341KIV
CHG001

Pl 10-12-8
(3)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5.0 PARTS LIST

5.1 BELL 206 L/L1

5.1.1 D206-781-311 UTILITY KIT

Qty -311	Part Number	Description
X	D206-781-311	UTILITY KIT
1	D206-781-341	CREW CABIN OVERHEAD KIT
1	D206-781-351	VERTICAL TUNNEL KIT
1	D206-781-361	REAR OVERHEAD KIT
1	D206-781-371	HAT BIN KIT

5.1.2 D206-781-341/-351/-361/-371 KITS

Qty -341	Qty -351	Qty -361	Qty -371	Part Number	Description
X				D206-781-341	CREW CABIN OVERHEAD KIT
	X			D206-781-351	VERTICAL TUNNEL KIT
		X		D206-781-361	REAR OVERHEAD KIT
			X	D206-781-371	HAT BIN KIT
1				D4116-1	OVERHEAD PANEL W/O DUCT
4				NAS388-6-8P	SCREW
4				NAS391B6P	WASHER
	1			D3828-1	VERTICAL TUNNEL, LOWER LH
	1			D3828-2	VERTICAL TUNNEL, LOWER RH
	1			D3829-1	VERTICAL TUNNEL W/O DUCT, UPPER LH
	1			D3829-2	VERTICAL TUNNEL W/O DUCT, UPPER RH
	1			D3829-3	VERTICAL TUNNEL W/O DUCT, AFT
	1			D3970-3	FIRE EXTINGUISHER COVER W/O DUCT
	4			D3800-1-100-800	LOOP STRIP
	4			D3800-3-100-800	HOOK STRIP
	1			D3989-1-360	SEAL
	6			MS21059L3	NUTPLATE
	12			MS20426AD3-4	RIVET
	6			AN525-10R14	SCREW
		1		D4075-1	REAR OVERHEAD, CENTER
		1		D4076-1	REAR OVERHEAD, LH
		1		D4076-2	REAR OVERHEAD, RH
		14		D4291-1	SPACER
		14		AN525-10R30	SCREW
			1	D3845-1	HAT BIN
			6	D3851-1	DOUBLER
			4	AN525-10R14	SCREW